



which contains at most approximately 40% by weight of a solid lubricant being used.

7. Process according to Claim 6, characterized in that the solid lubricant used is titanium dioxide ( $\text{TiO}_2$ ), calcium fluoride ( $\text{CaF}_2$ ), hexagonal boron nitride (h-BN), graphite, lead (Pb) or molybdenum sulphide ( $\text{MoS}_2$ ) or any desired mixture of these solid lubricants.

8. Process according to Claim 6, characterized in that a spraying compound is used which furthermore contains tin and/or zinc and/or silicon and/or nickel and/or manganese and/or copper and/or aluminium and/or one or more of their oxides and/or one or more of their carbides and/or one or more of their nitrides and/or carbon.

9. Process according to Claim 6, characterized in that the coating is applied in a wire arc spraying process and/or a flame spraying process.

10. Process according to Claim 9, characterized in that the spraying compound used is a filled wire which has a filling which contains a solid lubricant and, if appropriate, tin and/or zinc and/or silicon and/or nickel and/or manganese and/or copper and/or aluminium and/or one or more of their oxides and/or one or more of their carbides and/or one or more of their nitrides and/or carbon.

11. Process according to Claim 10, characterized in that a filled wire with a covering of copper and/or tin and/or zinc and/or aluminium and/or their alloys is used.

12. Process according to one of the preceding claims, characterized in that, in addition to a filled wire, a solid wire, preferably made from CuAl8, is used as the spraying compound.

13. Process according to one of Claims 6 to 12, characterized in that the sliding region (3), prior to the application of the coating (4), is roughened, preferably sand-blasted and degreased.

14. Process according to one of Claims 6 to 13, characterized in that the coating (4) is stamped after it has been applied.

1. The first group of people who are not allowed to enter the country are those who are considered to be a threat to national security. This includes anyone who is involved in espionage, terrorism, or other activities that could harm the country's interests.